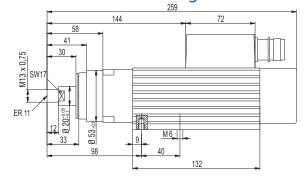
# Spindle motor with manual tool changer

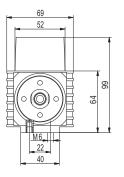


#### **Technical specification**

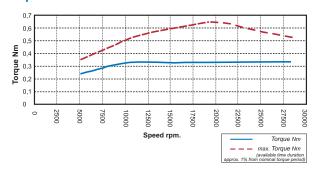
Description		iSA 500
Torque at rated speed 18,000 rpm	[Nm]	0.28
Speed	[rpm]	5,000 to 30,000
Cut-off frequency	[Hz]	300
Number of poles		2
Rated voltage	[V]	230
Rated current	[A]	2.6
cos φ		0.75
S 6 = 40% rated output	[kW]	0.5
Concentricity	[mm]	0.01
Weight	[kg]	2.8
S 6 = 40% rated output  Concentricity	[mm]	0.5 0.01

### **Dimensioned drawings**





### Torque curves



Subject to technical changes

## **iSA 500**

#### **Features**

- Robust 2-pole AC motor (asynchronous motor)
- Square shape, protection class IP54, isolation class F
- Cast bearing apron A-side, aluminium extrusion B-side
- Motor shaft to take ER 11 collets
- Rated output 0.5 kW (S6-40% operation)
- Speed range 5,000 rpm. 30,000 rpm.
- Manual tool change
- M23 plug connection
- incl. ER 11 collet, Ø 6 mm
- Clamping range  $\emptyset$  1 mm  $-\emptyset$  7 mm
- Intrinsic ventilation B-side
- Controlled by Frequency converter
- Spindle bearing: 2 bearings A-side 1 bearing B-side
- Optional:
  - CoolMin<sup>®</sup> (internal and external)
  - Frequency converter
  - Various collets, mounting plates, lead lengths
  - Suction device

#### Ordering information

iSA 500 spindle motor Part no.: **477004 3130** 

iSA 500 spindle motor with converter and lead (8m) Part no.: **310704 1611** 

iSA 500 spindle motor with CoolMin®

Part no.: 477004 5130

iSA 500 spindle motor with converter,

lead (8 m) and CoolMin® Part no.: **310704 1631** 

LES 5 mounting plate Part no.: **277014** 

LES 6 / FB 2 mounting plate Part no.: **277028 0008 / 277013** 

ICP/ICV mounting plate Part no.: 280000 0046

EuroMod/FlatCom mounting plate

Part no.: **277028** 

- SKC 750 frequency converter see page **5-31**
- M23 motor side leads see page **5-31**
- Suction device for 38 mm hose see page **5-31**
- collet set, ER11 type see page **5-32**