

Technical change

(September 10th, 2000)

isel-IMC4

Programming of the IMC4 V2.xx

Due to technical alterations, the deletion procedure for the IMC4 memory has been changed.

To delete a stored CNC program, please proceed as follows:

- Operate the emergency switch and release it again
- Turn the key switch to the ON position
!!! The key can't be removed in this position
- Depress the STOP button and hold it in this position
- Now, with the STOP button depressed, depress the ON button
- After 20 seconds, the internal CNC memory is erased
- Switch off the machine with the main switch