



## New limit switch mounting for all LES - axes ... for improved serviceability

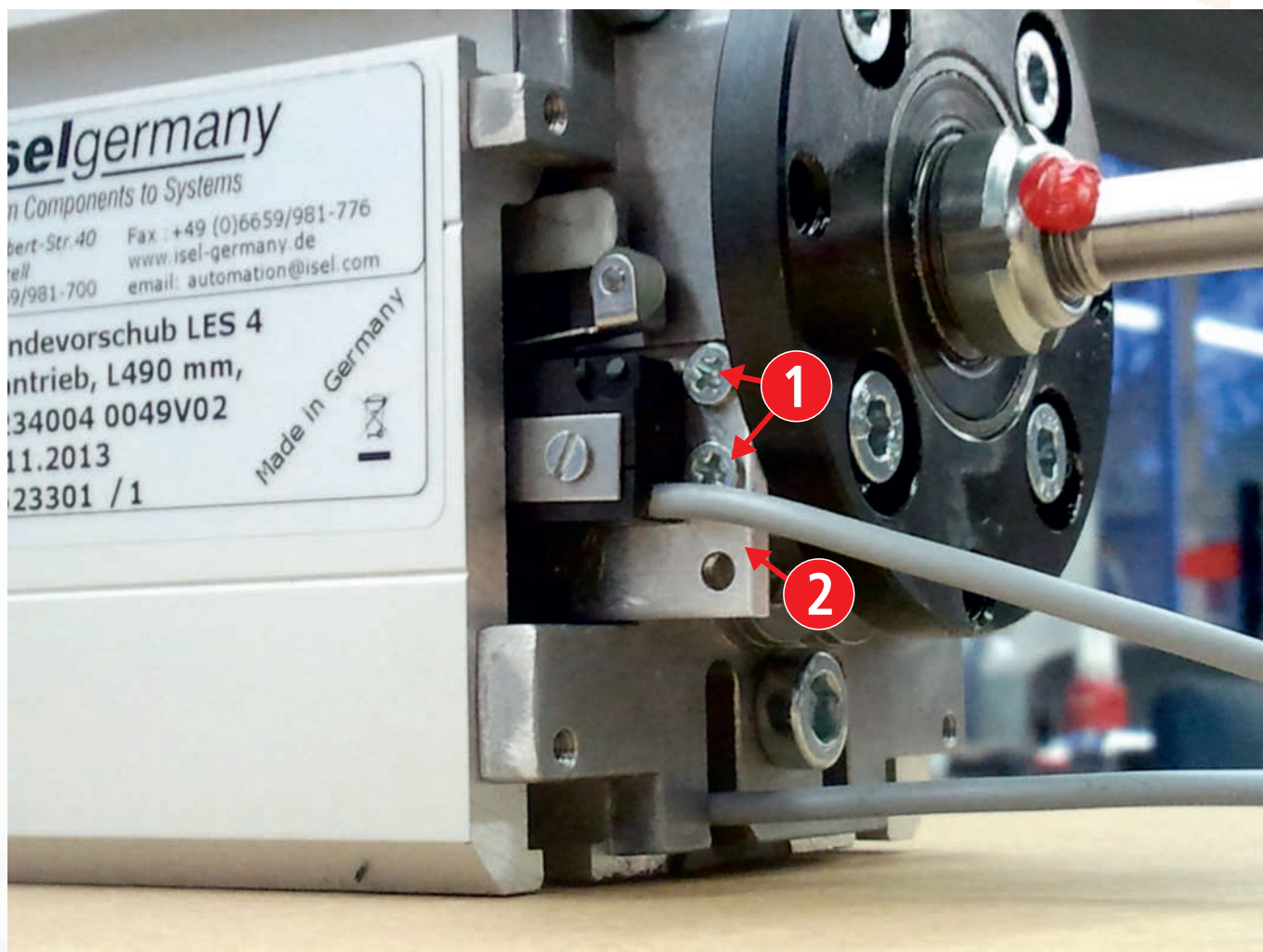
All LES - axes will be delivered with  
a **modified limit switch mounting** from the week 02/2014!

In case of a defective limit switch, there is no need to remove  
the spindle bearing (floating bearing side or fixed bearing side).

Necessary steps for removing the limit switch are:

1. loosen and take out the two cross slot screws (1)
2. pushing back the dissolved limit switch sheet towards the aluminium profile (2)
3. turning the sheet through 180°, so that the roller lever pointing downwards
4. carefully put out the limit switch mounting

The installation of the new limit switch is done in the reverse order!

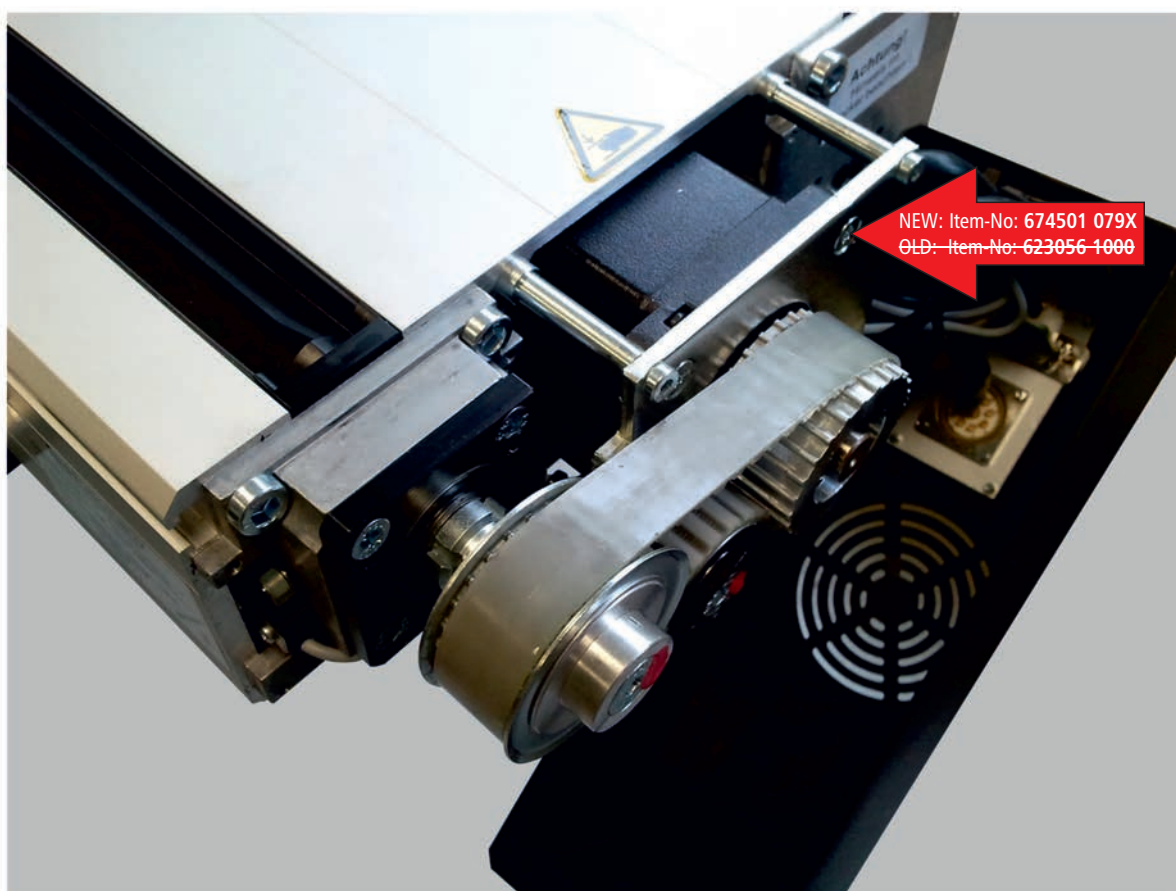




## New motor mounting for all LES 5 - axes with the ordering key 2344xx 0xxx ... for improved installation and serviceability

All variants of the LES 5 with integrated belt drive module  
will be delivered with a new motor mounting from the week 02/2014!

- Spindle bearing and motor mounting were functionally separated.
- When changing the drive motor, no KG-spindle must be readjusted.
- For the purchase of articles without drive motor, Item-No. 674 501 07902 is used by default.



Drive motor	Item-No. motor mounting
MD 200 - MD 400	674501 0790
EC 60 - all variants	674501 07901
MS 135 HT-2	674501 07902
MS 200 HT-2	674501 07902
DC 100	674501 07902