

List of parameters for spindle HSK ES 325 / and Colombo spindle isa 1500 W

Parameter number	Setting value	Parameter number	Setting value
	HSD spindle		Colombo spindle
01	0	01	0
02	667 Hz	02	667
03	1.5 s	03	1.5 s
04	1.5 s	04	1.5 s
05	AVPr	05	AVPr
06	5 A	06	7 A
07	0	07	0
08	380 V	08	220 V
09	0.80	09	0.8
10	L3	10	L3
30	0	30	0
34	th	34	th
37	12 KHz	37	12 KHz
39	400 Hz	39	500Hz
40	2	40	2
61	ON	61	ON
62	ON	62	ON
71	8.11	71	8.11
72	8.17	72	8.17